

# The Relationship between the Electronic and Redox Properties of Dispersed Metal Oxides and Their Turnover Rates in Oxidative Dehydrogenation Reactions

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Received August 29, 2001; revised February 11, 2002; accepted March 24, 2002

The mechanistic connections among propane oxidative dehydrogenation (ODH) rates, H<sub>2</sub> reduction rates, and the electronic transitions responsible for the absorption edge in the electronic spectra of dispersed metal oxides were explored for VO<sub>x</sub>, MoO<sub>x</sub>, WO<sub>x</sub>, and NbO<sub>x</sub> samples consisting predominately of two-dimensional oxide domains supported on Al<sub>2</sub>O<sub>3</sub>, ZrO<sub>2</sub>, and MgO. For a given oxide, propane turnover rates increased in parallel with the reduction rate of the oxide catalyst using H<sub>2</sub>, but propane ODH rates differed significantly among different metal oxide samples with similar H<sub>2</sub> reduction rates. For all catalysts, ODH turnover rates increased monotonically as the energy of the absorption edge in the UV–visible spectrum decreased. These results, taken together with the respective mechanisms for electron transfer during C–H bond activation and during the ligand-to-metal charge-transfer processes responsible for the UV–visible edge, suggest that the stability of activated complexes in C–H bond dissociation steps depends sensitively on the ability of the active oxide domains to transfer electrons from lattice oxygen atoms to metal centers. The electronic transitions responsible for the UV–visible absorption edge are mechanistically related to the redox cycles involving lattice oxygens responsible for oxidative dehydrogenation turnovers of alkanes. As a result, the details of near-edge electronic spectra provide useful guidance about intrinsic reaction rates on active oxides typically used for these reactions. © 2002 Elsevier Science (USA)

## INTRODUCTION

The oxidative dehydrogenation (ODH) of propane provides a low-temperature route for the synthesis of propene (1–14). Catalyst compositions based on V and Mo oxides have shown attractive ODH rates and propene selectivities (3). Several studies have probed primary and secondary reactions responsible for the observed selectivity during propane ODH reactions (1–3, 9–14). The kinetically relevant steps for both propane dehydrogenation and combustion reactions involve the activation of methylene

C–H bonds in propane (9). Detailed reaction kinetics and mechanistic studies have shown that C–H bond activation steps involve lattice oxygen atoms and that each reaction turnover requires a two-electron reduction of high-valent  $M^{+n}$  cations to form one  $M^{n-2}$  or two  $M^{n-1}$  cations (9–11); as a result of these cycles, the redox properties of oxides influence their ability to catalyze such reaction turnovers. On VO<sub>x</sub>- and MoO<sub>x</sub>-based catalysts, the rate constants for re-oxidation of reduced centers using O<sub>2</sub> are greater than for their re-reduction by C–H bond activation steps. Several studies (1–3, 14–21) have proposed that alkane ODH rates increase as active metal oxides become more reducible, without providing a rigorous definition of reducibility or an appropriate method to measure it. The reduction peak temperatures during reduction of oxides in H<sub>2</sub> (14–23), generally used as a measure of reducibility, reflect instead the nucleation and growth of a new crystal structure during a stoichiometric reduction, and not merely the formation of a few reduced centers in a structurally intact stoichiometric oxide. In addition, the mechanism of reduction using H<sub>2</sub> may differ from the related processes using propane as the reductant, and the measured ODH reaction rates can reflect a complex interplay between site reactivity and the surface accessibility of oxide structures, which are seldom atomically dispersed.

Here, we explore the electron transfer processes required for C–H bond activation steps and the factors responsible for the redox processes involved in each propane turnover. Propane ODH turnover rates are reported on active oxides (VO<sub>x</sub>, MoO<sub>x</sub>, NbO<sub>x</sub>, and WO<sub>x</sub>) dispersed as isolated or two-dimensional species on the surface of inactive supports. These turnover rates are related to those for the incipient formation of vacancies during the stoichiometric reduction of the oxides using H<sub>2</sub> and to the energy required for the ligand-to-metal electron transfer processes responsible for the edge energy in the UV–visible absorption spectrum. A decrease in the energy required for local photoreduction events occurring during this electron transfer was accompanied by a faster C–H bond activation step during

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propane ODH. Facile electron transfer between occupied orbitals in lattice oxygen and empty states in the metal centers leads to more stable activated complexes in the kinetically relevant elementary chemical steps for propane ODH and to lower required photon energies for electron promotion between these two energy levels.

## EXPERIMENTAL METHODS

$\text{Al}_2\text{O}_3$ ,  $\text{ZrO}_2$ , or  $\text{MgO}$  were used as inactive supports for  $\text{V}_2\text{O}_5$ ,  $\text{MoO}_3$ ,  $\text{WO}_3$ , or  $\text{Nb}_2\text{O}_5$  species predominately present as isolated or two-dimensional structures. Samples were prepared by incipient wetness impregnation of  $\gamma\text{-Al}_2\text{O}_3$ ,  $\text{ZrO}_x(\text{OH})_{4-2x}$ , or  $\text{MgO}$  with a solution of ammonium vanadate (12, 13, 26), ammonium heptamolybdate (14), ammonium metatungstate (24, 25), or ammonium niobium oxalate (27). Impregnated samples were dried overnight in ambient air at 393 K and then treated in flowing dry air at 773 K for 3 h. Surface areas were measured by  $\text{N}_2$  physisorption at its normal boiling point using a Quantasorb surface-area analyzer (Quantachrome Corporation) and standard BET analysis methods.

The rates of stoichiometric reduction of these dispersed metal oxides using  $\text{H}_2$  were measured using a Quantasorb surface-area analyzer (Quantachrome Corporation) modified with electronic mass-flow controllers. Samples were heated in 20%  $\text{H}_2/\text{Ar}$  ( $1.33 \text{ cm}^3 \text{ s}^{-1}$ ; Matheson UHP, certified mixture) at  $0.167 \text{ K s}^{-1}$  to 1200 K.  $\text{H}_2$  concentrations were measured using a thermal conductivity detector after removing the water formed during reduction using a  $13\times$  molecular sieve trap held at ambient temperature. The detector response was calibrated using the reduction of  $\text{CuO}$  powder (Aldrich, 99.995%). The samples were held within a quartz cell (4 mm I.D.) containing a quartz thermowell in contact with the sample bed. The amount of catalyst was varied in order to maintain a constant number of metal atoms in all experiments (space velocities,  $0.22 \text{ mol H}_2/\text{g-atom V s}^{-1}$  and  $0.34 \text{ mol H}_2/\text{g-atom Mo s}^{-1}$ ). The very initial stages of reduction (oxygen conversion,  $<10\%$ ) were analyzed by fitting the reduction rate data using an Arrhenius dependence in order to obtain a rate constant as a function of temperature for these low extents of reduction.

Diffuse reflectance UV–visible spectra were obtained using a Varian–Cary 4 spectrophotometer equipped with a Harrick diffuse-reflectance attachment and an *in situ* reaction chamber.  $\text{MgO}$  (Mallinckrodt, AR) powders were used as a reference. Reflectance measurements were converted to absorption spectra using the Kubelka–Munk function (28). UV–visible spectra were measured in the 1.5- to 5.0-eV photon energy range.

Propane oxidative dehydrogenation rates and selectivities were measured at 703 K using a packed-bed tubular quartz reactor and 0.01- to 0.3-g catalyst samples. Propane (14 kPa; Airgas, 99.9%) and oxygen (1.7 kPa; Airgas,

99.999%) diluted with He (Airgas, 99.999%) were used as reactants. Reactants and products were analyzed by gas chromatography (Hewlett–Packard 5890 GC) using procedures described previously (12, 13).  $\text{C}_3\text{H}_8$  and  $\text{O}_2$  conversions were varied by changing reactant space velocities ( $F/w$ ;  $w$ , catalyst mass;  $F$ , reactant volumetric flow rate). Reactant conversions were  $<2\%$  for  $\text{C}_3\text{H}_8$  and  $<20\%$  for  $\text{O}_2$ . Initial propane turnover rates and selectivities were obtained by extrapolation of these data to zero residence time using reaction rate data obtained over a wide range of space velocities. Rates and rate constants for secondary propene combustion reactions were calculated from the corresponding effects of bed residence time on product selectivity, using procedures reported previously (12, 13).

## RESULTS AND DISCUSSION

Surface areas and  $\text{MO}_x$  surface densities ( $M = \text{V, Mo, W, or Nb}$ ) are shown in Table 1 for all samples. These samples were characterized by X-ray diffraction and by X-ray absorption, Raman, and UV–visible spectroscopies. The details of these measurements have been reported previously (12–14, 24–27). These methods showed that the active oxide species at these surface densities consist predominately of two-dimensional oligomeric domains. These two-dimensional structures expose most  $\text{MO}_x$  structures at surfaces, where they can be used for catalytic reaction turnovers. Thus, reaction rates normalized by the number of metal atoms in each sample become turnover rates, as a

TABLE 1  
Structure Characterization Results of Supported  $\text{MO}_x$  Catalysts<sup>a</sup>

Catalyst	BET surface area (m <sup>2</sup> /g)	$\text{MO}_x$ surface density <sup>a</sup> (M/nm <sup>2</sup> )	Predominant $\text{MO}_x$ structure <sup>a,b</sup>
0.7 wt% $\text{V}_2\text{O}_5/\text{Al}_2\text{O}_3$	88	0.5	Monovanadate
2 wt% $\text{V}_2\text{O}_5/\text{Al}_2\text{O}_3$	100	1.3	Polyvanadate
5 wt% $\text{V}_2\text{O}_5/\text{Al}_2\text{O}_3$	96	3.2	Polyvanadate
10 wt% $\text{V}_2\text{O}_5/\text{Al}_2\text{O}_3$	86	7.7	Polyvanadate
2 wt% $\text{V}_2\text{O}_5/\text{ZrO}_2$	144	0.9	Polyvanadate
5 wt% $\text{V}_2\text{O}_5/\text{ZrO}_2$	155	2.1	Polyvanadate
10 wt% $\text{V}_2\text{O}_5/\text{ZrO}_2$	170	3.9	Polyvanadate
15 wt% $\text{V}_2\text{O}_5/\text{ZrO}_2$	160	6.2	Polyvanadate
5 wt% $\text{V}_2\text{O}_5/\text{MgO}$	307	1.1	Monovanadate
2 wt% $\text{MoO}_3/\text{Al}_2\text{O}_3$	99	0.8	Polymolybdate
4 wt% $\text{MoO}_3/\text{Al}_2\text{O}_3$	107	1.6	Polymolybdate
6 wt% $\text{MoO}_3/\text{Al}_2\text{O}_3$	100	2.5	Polymolybdate
8 wt% $\text{MoO}_3/\text{Al}_2\text{O}_3$	99	3.4	Polymolybdate
10 wt% $\text{MoO}_3/\text{Al}_2\text{O}_3$	94	4.4	Polymolybdate
2 wt% $\text{WO}_3/\text{ZrO}_2$	124	4.2	Polytungstate
5 wt% $\text{Nb}_2\text{O}_5/\text{Al}_2\text{O}_3$	105	2.8	Polyniobate
10 wt% $\text{Nb}_2\text{O}_5/\text{Al}_2\text{O}_3$	105	5.6	Polyniobate

<sup>a</sup>  $M = \text{V, Mo, W, Nb}$ .

<sup>b</sup> Inferred from XAS, Raman, and UV–visible spectroscopy data.

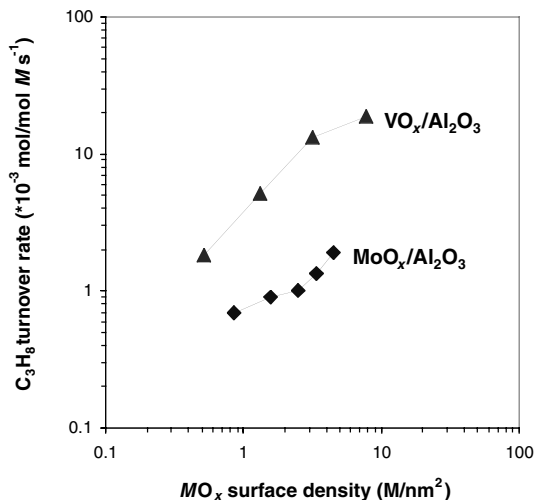


FIG. 1. Dependence of propane turnover rate (703 K, 14 kPa C<sub>3</sub>H<sub>8</sub>, 1.7 kPa O<sub>2</sub>, balance He) on the MO<sub>x</sub> surface density.

result of the effective access of reactants to all MO<sub>x</sub> species. Catalysts with bulk MO<sub>x</sub> clusters (detected by Raman or X-ray diffraction) are not included in this study, but details of their catalytic and structural properties can be found in previous studies (12–15, 24–27).

Propane oxidative dehydrogenation turnover rates are shown in Fig. 1 as a function of MO<sub>x</sub> surface density for VO<sub>x</sub> and MoO<sub>x</sub> species supported on Al<sub>2</sub>O<sub>3</sub>. On both types of samples, turnover rates increased with increasing MO<sub>x</sub> surface density. At a given MO<sub>x</sub> surface density, turnover rates are greater on VO<sub>x</sub> than on MoO<sub>x</sub> samples, suggesting that the redox cycles required for each ODH turnover occur more rapidly on VO<sub>x</sub> domains than on MoO<sub>x</sub> domains of similar size. These differences are consistent with the higher ODH reaction temperatures reported on Mo-based compared with V-based catalysts (3).

Previous studies have suggested that the higher ODH rates observed on VO<sub>x</sub> species reflect their more reducible nature compared with that of MoO<sub>x</sub> species (14–21). These studies, however, were not restricted to well-dispersed oxides with completely accessible active oxides; thus, reported reaction rates did not reflect the true activity of sites exposed at the surface of MO<sub>x</sub> domains. Also, reduction kinetics were not rigorously measured and the reducibility was inferred solely from the temperature of one or more of the observed reduction peaks. These reduction peaks reflect the structural transformation of the starting high-valent oxides into structurally distinct suboxides, instead of merely the ease of removal of the few oxygen atoms (<5%) generally missing during steady-state ODH reactions (9–11).

Next, we report the reduction kinetics of VO<sub>x</sub> and MoO<sub>x</sub> catalysts measured during the initial stages of reduction in H<sub>2</sub>. Figure 2 shows H<sub>2</sub> consumption rates as a func-

tion of temperature during the reduction of VO<sub>x</sub>/Al<sub>2</sub>O<sub>3</sub> and MoO<sub>x</sub>/Al<sub>2</sub>O<sub>3</sub>. Figure 2 shows that the reduction peak maxima shift to lower temperature as the surface density of the active oxides increases in VO<sub>x</sub> and MoO<sub>x</sub> samples. This peak temperature occurs, however, at an extent of reduction requiring significant restructuring to form distinct suboxides, as detected by evolution of X-ray diffraction and absorption features from those of MoO<sub>3</sub> to MoO<sub>2</sub> and ultimately to Mo metal as reduction proceeds. Figure 3 shows H<sub>2</sub> consumption rates at 673 K (obtained using the method described in the experimental section) as a function of MO<sub>x</sub> surface density. H<sub>2</sub> reduction rates are reported at 673 K because this temperature leads to low extents of reduction (5–10% of total V<sup>5+</sup> or Mo<sup>6+</sup>), which resemble the anticipated density of oxygen vacancies during steady-state ODH reactions at the conditions of our ODH rate measurements

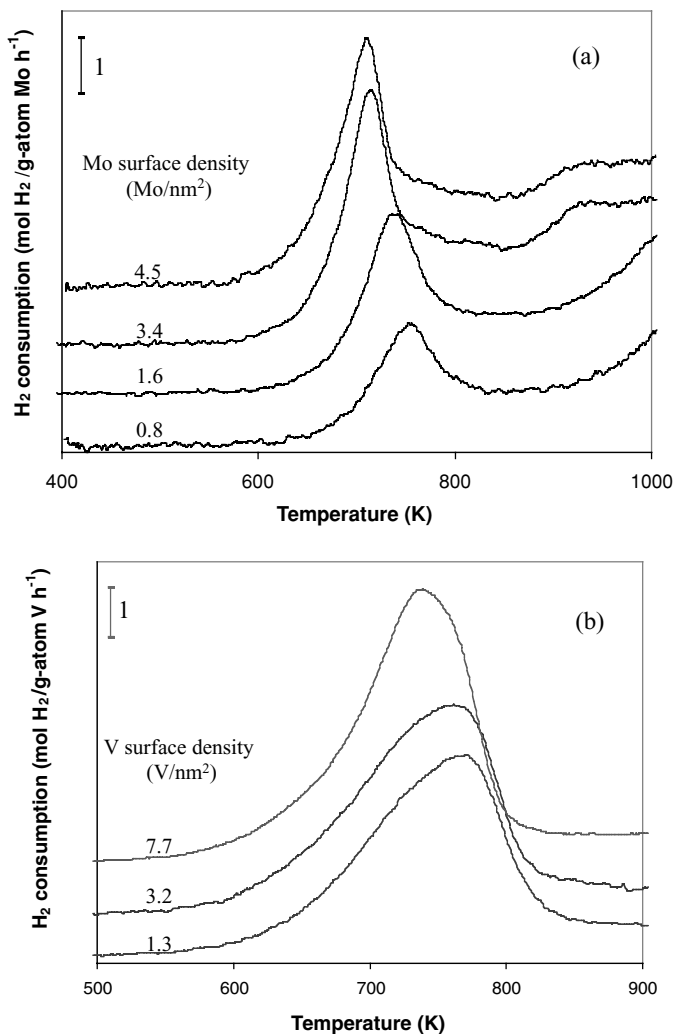


FIG. 2. Temperature-programmed reduction profiles of (a) MoO<sub>x</sub>/Al<sub>2</sub>O<sub>3</sub> and (b) VO<sub>x</sub>/Al<sub>2</sub>O<sub>3</sub> catalysts (5 mg MoO<sub>3</sub> or V<sub>2</sub>O<sub>5</sub>, 20% H<sub>2</sub>/Ar, 0.167 K s<sup>-1</sup>).

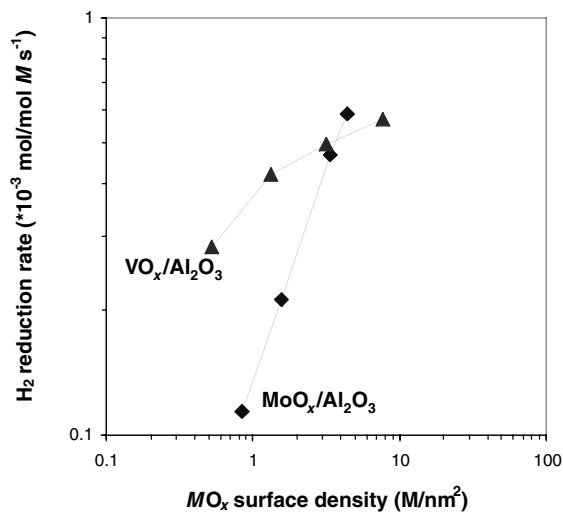


FIG. 3. Dependence of H<sub>2</sub> reduction rate (5 mg MoO<sub>3</sub> or V<sub>2</sub>O<sub>5</sub>, 20% H<sub>2</sub>/Ar, 673 K) on the MO<sub>x</sub> surface density.

(29). H<sub>2</sub> reduction rates at 673 K increase with increasing MO<sub>x</sub> surface density (Fig. 3), in parallel with the observed increase in ODH turnover rates (Fig. 1).

Figure 4 shows propane ODH turnover rates and initial rates of reduction in H<sub>2</sub> (from the data in Fig. 3) for VO<sub>x</sub> and MoO<sub>x</sub> domains supported on alumina. A parallel increase in these rates is apparent for each active oxide, but ODH turnover rates on VO<sub>x</sub> catalysts are significantly higher than on MoO<sub>x</sub> catalysts, even at similar values of the measured H<sub>2</sub> reduction rates. This suggests that differences in structural or chemical properties of VO<sub>x</sub> and MoO<sub>x</sub> domains are

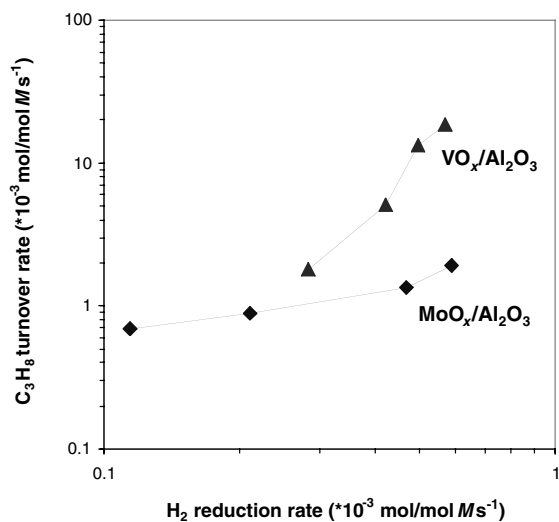


FIG. 4. Dependence of propane turnover rate (703 K, 14 kPa C<sub>3</sub>H<sub>8</sub>, 1.7 kPa O<sub>2</sub>, balance He) on H<sub>2</sub> reduction rate (5 mg MoO<sub>3</sub> or V<sub>2</sub>O<sub>5</sub>, 20% H<sub>2</sub>/Ar, 673 K) for MO<sub>x</sub> catalysts.

“felt” differently by the two reactions, and that their correlation is incomplete without the detection and assessment of such differences. Clearly, the structural and chemical requirements for ODH and H<sub>2</sub> reduction processes are shared only to some extent. The rate of reduction in H<sub>2</sub> may well be appropriate as a complete description of the processes required for a propane turnover for a given metal oxide, as suggested by the data in Fig. 3, but additional factors must be considered as the identity of the active oxides changes. Yet, many studies have proposed a persistent correlation between propane reactivity and reducibility in H<sub>2</sub> (16–21), without including the subtleties described above and without reporting turnover rates (per exposed MO<sub>x</sub>) or initial (low conversion) reduction rates in H<sub>2</sub>. Next, we show that a more fundamental relationship appears to exist between the rate of propane turnover and the ligand-to-metal electron transfer processes responsible for the near-edge region absorption features in the electronic spectra of dispersed metal oxides.

Diffuse reflectance UV–visible spectra were measured for VO<sub>x</sub>, MoO<sub>x</sub>, NbO<sub>x</sub>, and WO<sub>x</sub> domains supported on Al<sub>2</sub>O<sub>3</sub> at varying MO<sub>x</sub> surface densities. These electronic spectra reflect the structure of valence and conduction bands in bulk solids and of the frontier atomic orbitals in oxide domains too small to be described by a continuum spectrum of energy states. In both bulk and dispersed oxides, the bands arising from electronic transitions in the visible and UV energy range are typically broad, making their interpretation and assignment to specific structures difficult. The absorption edge energy, however, can be measured rigorously, and it provides an accurate description of the electronic properties of metal oxides (30), because it corresponds to incipient ligand-to-metal charge transfer processes in these materials.

Absorption edge energies were calculated using Tauc’s law (25, 31). The absorption edge is defined by convention as the *x*-intercept of a linearized near-edge region for  $[F(R_\infty)h\nu]^{1/2}$  as a function of  $h\nu$ , where  $F(R_\infty)$  is the Kubelka–Munk function [28] and  $h\nu$  is the energy of the incident photon. This form accurately describes the near-edge region for indirect band gap semiconductors and for amorphous semiconductors, such as those consisting of small oxide domains, irrespective of the charge-transfer mechanism. The absorption-edge energies estimated in this manner for all Al<sub>2</sub>O<sub>3</sub>-supported VO<sub>x</sub> and MoO<sub>x</sub> catalysts are shown in Fig. 5. Figure 5 shows that absorption-edge energies decrease with increasing VO<sub>x</sub> or MoO<sub>x</sub> surface density, suggesting that the energy required to promote an electron from the highest occupied molecular orbital (HOMO) in a lattice oxygen atom to the lowest unoccupied molecular orbital (LUMO) in the metal cation decreases as the surface density and the size of the two-dimensional active oxide domains increase. These results are consistent with similar trends reported earlier for dispersed MoO<sub>x</sub> and WO<sub>x</sub>

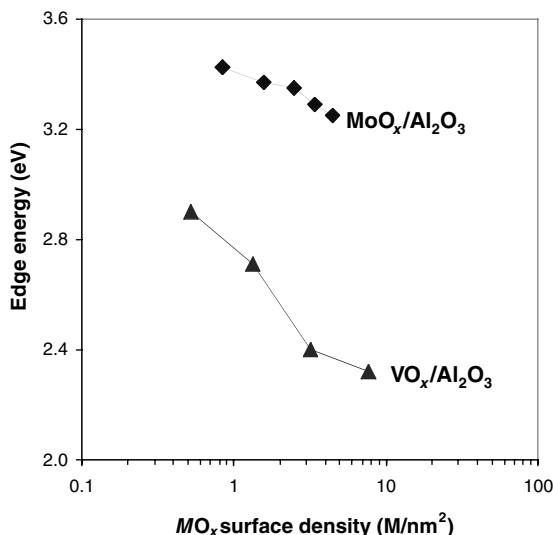


FIG. 5. Dependence of the UV-visible absorption edge energy on the  $MO_x$  surface density.

catalysts (24, 25, 30). At a given surface density, however, absorption energies are significantly higher for  $MoO_x$  than for  $VO_x$  samples. Next, we examine a possible relation between the ability of these materials to undergo oxygen-to-metal electronic transitions and their effectiveness in forming vacancies during propane ODH and during reduction with  $H_2$ .

Figure 6 shows the relationship between propane conversion turnover rates (plotted logarithmically) and UV-

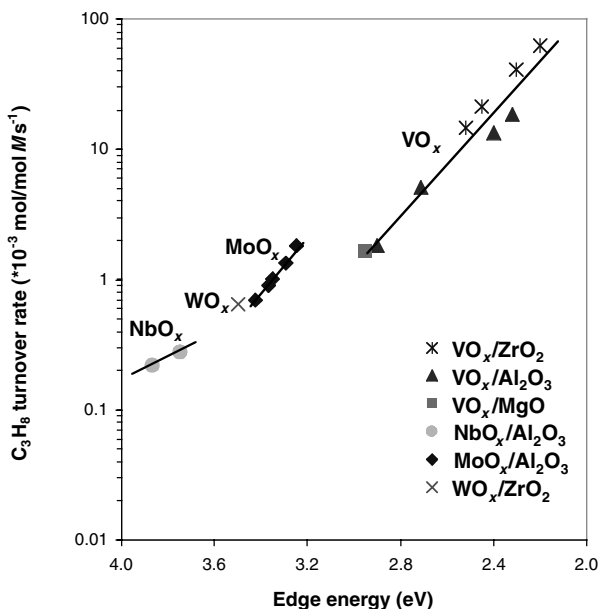


FIG. 6. Dependence of propane turnover rate (703 K, 14 kPa  $C_3H_8$ , 1.7 kPa  $O_2$ , balance He) on the UV-visible absorption edge energy for  $MO_x$  catalysts.

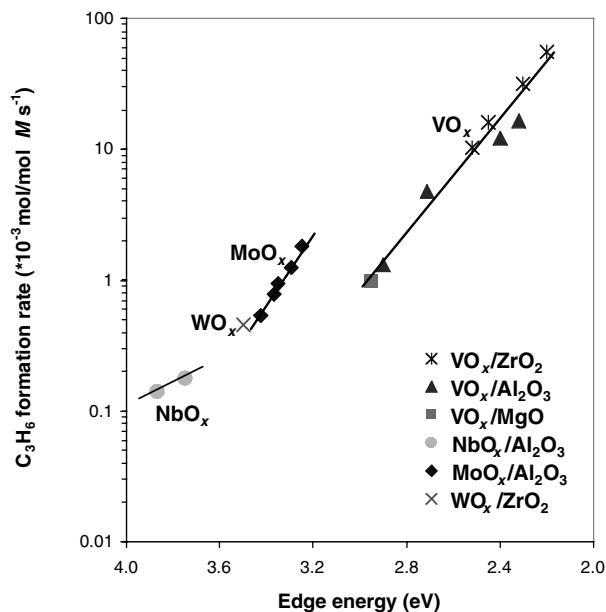


FIG. 7. Dependence of initial propene formation rate (703 K, 14 kPa  $C_3H_8$ , 1.7 kPa  $O_2$ , balance He) on the UV-visible absorption-edge energy for  $MO_x$  catalysts.

visible absorption-edge energies for  $VO_x$ ,  $MoO_x$ ,  $WO_x$ , and  $NbO_x$  domains supported on  $Al_2O_3$ ,  $ZrO_2$ , or  $MgO$ . Turnover rates increase monotonically with decreasing absorption-edge energy, almost irrespective of the chemical identity of the active oxide. The turnover rates for propane conversion shown in Fig. 6 include both primary propane oxidative dehydrogenation and primary propane combustion reactions. On these materials, initial propene selectivities are very high (>80%); therefore, the trends detected in Fig. 6 for total propane conversion persist when propene formation rates are used instead (Fig. 7). As in the case of total rates, propene formation rates increase as the absorption-edge energies of the active oxide domains decrease. The observed correlation suggests that electron promotion processes responsible for the absorption edge involved in the kinetically relevant C-H bond activation share some common requirements with the photoexcitation process responsible for the absorption edge in all oxide domains examined ( $VO_x$ ,  $MoO_x$ ,  $NbO_x$ , and  $WO_x$ ).

A discussion of these common features requires that we examine the details of propane ODH reactions on these active oxides. Propane turnover rates on  $VO_x$  and  $MoO_x$  domains are controlled by the dissociation of the first methylene C-H bond in propane. The transition state for this elementary step lies along a reaction coordinate in which two electrons are transferred from lattice oxygens to metal centers as an isopropoxide and a hydroxyl group form from propane (9–11). A plausible sequence, supported by molecular simulations (32) and consistent with kinetic and isotopic tracer measurements (9, 33), is shown in Fig. 8. The

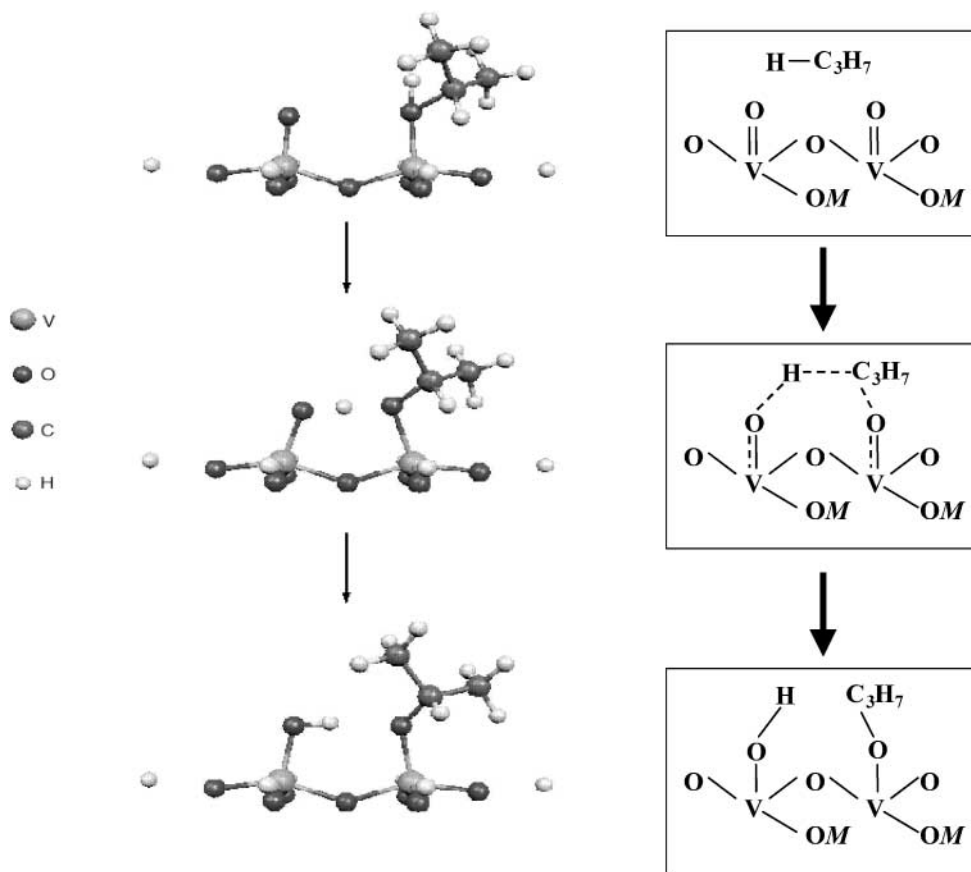


FIG. 8. Simulated example of C-H bond activation of propane using catalyst lattice oxygen.

methylene C-H bond in a propane molecule first interacts with lattice oxygen as a propane molecule adsorbs weakly on the oxide surface. The adsorbed propane reacts with a vicinal lattice oxygen atom to form an isopropoxide species and an OH group. The complete sequence of elementary steps required for an oxidative dehydrogenation turnover, confirmed previously by kinetic and isotopic tracer studies (9, 11), is shown in Fig. 9, where  $k_j$  denotes rate constants for irreversible steps and  $K_j$  equilibrium constants for quasiequilibrated steps.

Two lattice oxygen atoms ultimately become involved in the C-H activation step, and each one returns one electron to either a single metal center, leading to a two-electron reduction (e.g.,  $V^{5+}$  to  $V^{3+}$ ), or to two metal centers, each of which undergoes a one-electron reduction (e.g.,  $V^{5+}$  to  $V^{4+}$ ). These two processes require different energies, and the reaction will preferentially follow the path with the lower activation barrier. Molecular simulations (32) suggest that propane ODH reactions involve one-electron reduction of two  $V^{5+}$  centers to  $V^{4+}$  using one electron from each of two lattice oxygens, a process that requires a lower activation energy than a  $V^{5+}$ - to- $V^{3+}$  reduction. The need for two V atoms to accommodate the transition state and the products in the rate-determining step may account for the

low ODH turnover rates observed on small oxide domains (12, 13), such as monovanadate structures, which must undergo less favorable two-electron reduction of individual V atoms during each ODH catalytic turnover. Two or

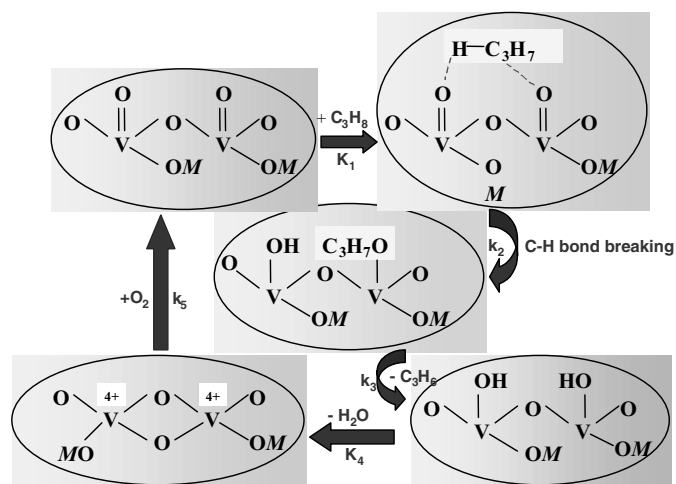


FIG. 9. Simulated example of propane oxidative dehydrogenation over  $VO_x$ -based catalyst.

more adjacent V and Mo sites appear to be required for other catalytic oxidation reactions (34, 35), and a sharp break in catalytic behavior is reported between monomer and oligomers of metal oxides. In the present study, the changes in catalytic behavior are much more gradual (12–15), because these samples do not exhibit sharp transitions in structure (e.g., from monovanadate to polyvanadate) with increasing surface density of the active oxide.

The transition state for propane activation during ODH reactions contains incipiently cleaved C–H and V–O bonds and partially formed O–C and O–H bonds. (Figs. 8 and 9) Molecular simulations and the empirical correlation between the rates of H<sub>2</sub> reduction and propane ODH both suggest that the required transition states for both processes involve electron transfer from lattice oxygen atoms to metal centers. The number of electrons transferred in the process of forming this activated complex must lie between zero (as in the reactants) and two (as in the products), because this elementary step lies along a reaction coordinate in which two V–O bonds are cleaved and O–C and O–H bonds are concurrently formed. Hammond's postulate states that transition states become increasingly productlike as an elementary step becomes less thermodynamically favorable. Therefore, as the breaking of metal–oxygen bonds becomes more difficult (e.g., as the cation changes from V to Mo to Nb), the reduced character of the cations in the transition state should increase, and the energy of formation of the transition state will respond more sensitively to the ability of each cation to accept electrons. In other words, as the energetics of the C–H bond activation state become less favorable, the activated complex increasingly resembles the reaction products. The stability of this transition state, and therefore the activation energy for C–H bond activation steps, depends on the energy required to transfer the required electrons from the oxygen ligands to the metal centers in a metal oxide. This energy determines also, in the case of excitation by photons, the energy at which absorption occurs in the UV–visible spectrum. As these electronic transitions require higher energies, either because of a decrease in oxide domain size or a change in the chemical identity of the oxide, propane ODH turnover rates concurrently decrease, as shown by the data presented in Figs. 6 and 7.

If all metal oxides shown in Figs. 6 and 7 followed the one-electron reduction path suggested for VO<sub>x</sub>, a single general correlation would be expected. This is not supported by the data in Figs. 6 and 7. For all oxides, propane conversion turnover rates increase monotonically with decreasing absorption-edge energy, but the data for the different oxides are shifted slightly relative to each other. Also, the sensitivity of the rates to the absorption energy is weaker for VO<sub>x</sub> domains than for MoO<sub>x</sub> domains. Of course, the transition state structures suggested by the scheme in Fig. 8 include not only partially cleaved metal–oxygen bonds, but

also the incipient formation of M–O–C and M–O–H bonds. The extent to which this evolution of chemical bonds has progressed at the point of maximum energy along the reaction coordinate (i.e., at the transition state) will depend on the relative energies of these various bonds and on whether the process involves one- or two-electron reduction of metal centers. Thus, although the edge energy is important for these materials to stabilize the required activated complexes, the extent to which it influences these reaction rates varies slightly as we change the identity of the metal oxide and the consequent finer details of the electron transfer processes involved.

As a comparison, Fig. 10 shows the relationship between H<sub>2</sub> reduction rates (in a logarithmic axis) and UV–visible absorption-edge energies for some VO<sub>x</sub> and MoO<sub>x</sub> samples supported on Al<sub>2</sub>O<sub>3</sub> and ZrO<sub>2</sub>. A decrease in absorption-edge energy leads to an increase in H<sub>2</sub> rates for VO<sub>x</sub> and MoO<sub>x</sub> supported on Al<sub>2</sub>O<sub>3</sub> with varying surface density and domain sizes, but no clear general relationship emerges from the complete set of data shown in Fig. 10. These findings are in contrast to the more consistent relation found between ODH turnover rates and absorption energies. Clearly, the marked differences in structural or chemical properties of VO<sub>x</sub> and MoO<sub>x</sub> domains are “felt” differently by H<sub>2</sub> reduction and propane ODH reactions. While ODH reaction pathways are relatively well established (9–11), detailed H<sub>2</sub> reduction mechanisms remain unclear (22) and they emphasize the nucleation and growth processes that limit stoichiometric reductions leading to changes in crystal structure and not the chemistry of the H–H bond

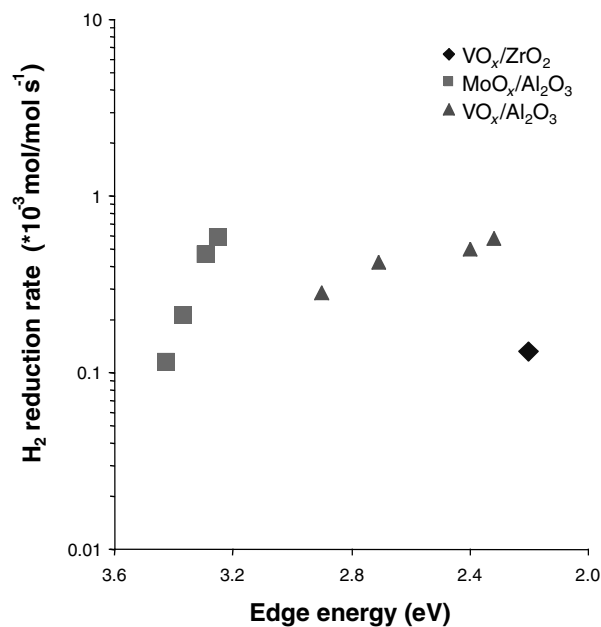


FIG. 10. Dependence of H<sub>2</sub> reduction rate (673 K, 20 kPa H<sub>2</sub>, balance Ar) on the UV–visible absorption edge energy for MO<sub>x</sub> catalysts.

activation and OH formation steps. In fact, one of the possible H<sub>2</sub> reduction pathways on transition metal oxides may include H<sub>2</sub> dissociation on a few active metal centers and hydrogen spillover to vicinal reducible oxides (22, 23), rendering this H<sub>2</sub> reduction process mechanistically unrelated to the redox cycles required for alkane ODH (9–11). Thus, the relationship between the tendency of oxides to reduce in H<sub>2</sub> and their ability to undergo fast redox cycles during ODH reactions remains tenuous. It is clearly less appropriate as a predictive tool as the identity of the oxide varies than as changes in the size and structure of domains occur for a given metal oxide.

### CONCLUSION

Turnover rates for propane oxidative dehydrogenation increase in parallel with an increase in the rate of H<sub>2</sub> reduction and with a decrease in the UV–visible absorption-edge energies for supported two-dimensional transition metal oxides (VO<sub>x</sub>, MoO<sub>x</sub>, WO<sub>x</sub>, and NbO<sub>x</sub>). For a given metal oxide, propane conversion turnover rates increase as the rate of reduction in H<sub>2</sub> increases, suggesting the involvement of redox cycles in propane ODH kinetically relevant steps. For samples with similar H<sub>2</sub> reduction rates, V-based catalysts are much more active than Mo-based catalysts. Irrespective of the nature of the active oxide, propane turnover rates increase monotonically as the UV–visible absorption-edge energy decreases for all samples examined. For each of the oxides examined (VO<sub>x</sub>, MoO<sub>x</sub>, NbO<sub>x</sub>, and WO<sub>x</sub>) lower absorption energies correspond to higher propane turnover rates. These results combined with an analysis of the catalyst electron-transfer mechanism suggest that C–H bond dissociation proceeds via transition states requiring electron transfer from oxygen atoms to metal centers. The activation energy for this step appears to depend sensitively on energy required for electronic transitions responsible for the absorption edge in the UV–visible spectrum. As this transition occurs at lower energies, propane ODH turnover rates increase.

### ACKNOWLEDGMENTS

This work was supported by the Director, Office of Basic Energy Sciences, Chemical Sciences Division, U.S. Department of Energy under Contract DE-AC03-76SF00098. The authors express their thanks to Varian Corp. for the donation of the UV–visible spectrophotometer to the Berkeley Catalysis Center. The authors acknowledge Dr. Chelsey Baertsch for the preparation of Nb- and W-based samples and Dr. Chanhon Pak for the preparation of VO<sub>x</sub>/MgO samples. The authors also thank Morris D. Argyle for insightful technical discussions.

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